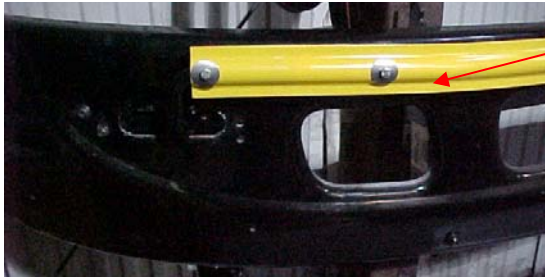


TECHNICAL BULLETIN - #A609
SUBJECT: INTEGRATED ARMS THAT CONTINUE
TO RUN OPEN OR CLOSED
Effective Date: 8-22-2006

FOR INTEGRATED CROSSING ARMS THAT CONTINUE TO RUN WHEN IN THE CLOSED POSITION:



1.) THE CROSSING ARM WILL BE IN THE FULLY CLOSED POSITION AS SHOWN IN PHOTO TO LEFT, BUT THE UNIT WILL CONTINUE TO RUN.



MOVE PRY BAR TO LEFT-



NOTE: Pry bar is BEHIND the crossing arm!



OPEN POSITION

2.) PULL THE ARM INTO THE OPEN POSITION AND PUT A BAR BEHIND THE BUMPER AND THROUGH THE BEND IN ARM AS SHOWN ABOVE.

3.) USING A SUITABLE PRY BAR – PLACE IT BEHIND THE ARM PROTRUDING THROUGH HOLE IN FRONT OF BUMPER AND PUSH BAR TO LEFT-SLIGHTLY TO RE-BEND ARM.

FOR INTEGRATED CROSSING ARMS THAT CONTINUE TO RUN WHEN IN THE OPEN POSITION:



ARM HITS BUMPER



WEDGE

1.) THE CROSSING ARM WILL BE IN THE FULLY OPEN POSITION AS SHOWN IN PHOTO ABOVE. THE ARM WILL HIT THE BUMPER AND CONTINUE TO RUN.

2.) WITH ARM IN OPEN POSITION - PLACE A SUITABLE WEDGE IN-BETWEEN THE ARM & THE EDGE OF THE BUMPER HOLE AS SHOWN ABOVE.



NOTE: Pry bar is BEHIND the crossing arm!

3.) USING A SUITABLE PRY BAR – PLACE IT BEHIND THE ARM PROTRUDING THROUGH HOLE IN FRONT OF BUMPER & PUSH BAR TO RIGHT-TOWARD RIGHT END (DRIVER'S END) OF BUMPER SLIGHTLY TO RE-BEND ARM.