

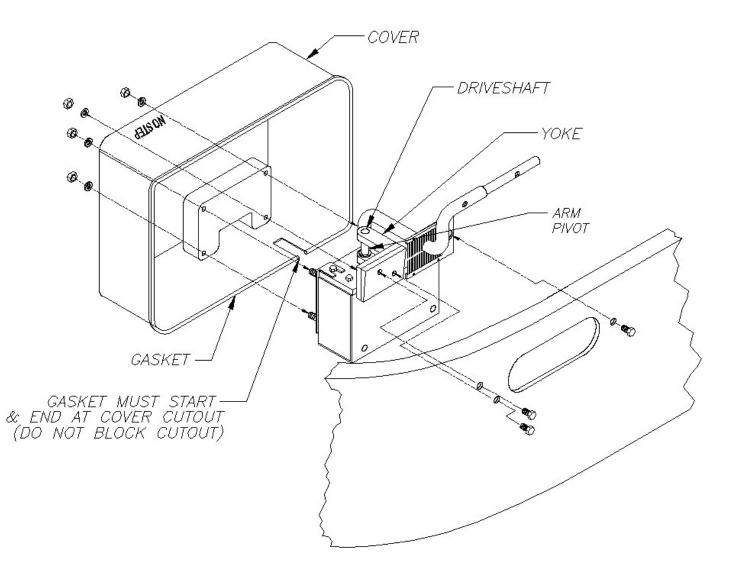
## ISO 9001:2000 Registered TECHNICAL BULLETIN - #A612 Page 1 of 1 SUBJECT: INTEGRATED COVER SEAL & YOKE LUBRICATION Effective Date: 9-12-2006

For integrated crossing arms that open or close slowly the driveshaft & arm pivot point may need to be cleaned and lubricated at the yoke. Clean area with a lubricating spray such as 'WD-40' & a brush. After cleaning lubricate with a medium to heavy grease.

Check integrity of gasket and check to verify that gasket is installed around the periphery of the cover. Gasket must start & end at cutout on the bottom of cover. Gasket must not block cutout. This allows wire harness to pass through cover and allows for drainage.

See figure below to identify areas noted above.

For units not equipped with a cover gasket, order replacement part number 3589482C1 (Specialty part number 68137 – cover assy, with gasket). To order a replacement gasket, order Specialty part number 06044.



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