

CROSS ARM SAG TROUBLESHOOTING

- Check cross arm housing to assure it is level with the bumper.
 - If cross arm housing is not level, loosen the 4 screws holding the housing to the bumper.
 - Level housing or position arm so it lies into the stow bracket.
 - Re-secure screws holding housing to bumper (tighten to 50 in-lbs).
 - If housing is level or leveling cross arm doesn't fix sag, make sure poles are in bracket properly.
 - To do this it is best to take cross arm bracket off of housing.
 - Loosen the (4) cover screws and take off cover & cross arm bracket.
 - Take the 15-torx screws out of the bracket & make sure poles are seeded to the back of the bracket.
 - If this is correct then the poles might need to be replaced.
 - To replace poles, remove old poles, set new poles in place seeded to the back of the cross arm bracket and re-secure the 15-torx screws.
 - 2 of the torx screws will go through the poles (be sure to hold poles while drilling through).
 - Re-install arm, cover and screws then confirm operation.
 - Be sure arm lies into stow bracket properly during operation.
- Refer to drawing 4696 & 4691 at end of troubleshooting sheet for torque & wiring requirements