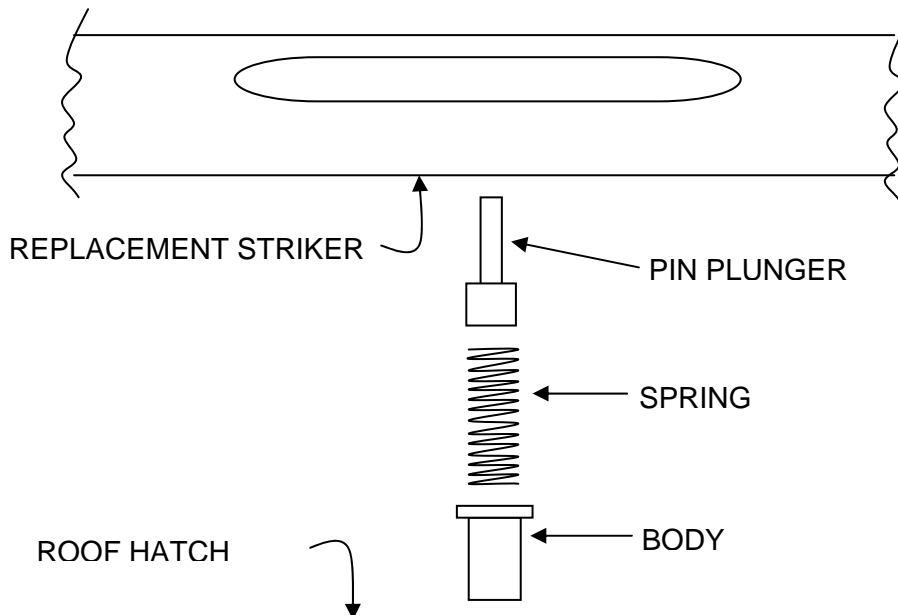


TECHNICAL BULLETIN - #9901
SUBJECT: **HATCH PLUNGER LOCK**
INSTALLATION INSTRUCTIONS
Effective Date: 3/25/99 Revised Date: 2/7/05

ITEMS NEEDED: 1/8" Drill Bit
 3/8" Drill Bit
 Electric Hand Drill
 Medium Phillips Head Screwdriver

1. Using Phillips head screwdriver, remove four screws holding nylon striker to roof hatch liner. Remove the two anti-rattle springs from the nylon striker and set it aside.
Do not discard the (4) mounting screws or the anti-rattle springs.
2. Place replacement striker into mounting position on roof hatch liner using guide pins on striker to position striker on the roof hatch liner.
3. Using the 1/8" hole in the center of the nylon striker as a pilot hole, drill a 1/8" hole through the hatch liner and the aluminum backing plate inside the roof hatch lid. DO NOT drill more than 3/8" into roof hatch.
4. Remove the replacement striker
5. Using the hole drilled in step #3 as a pilot hole, enlarge this hole to 3/8" using a 3/8" drill, once again being careful not to drill deeper than 3/8".
6. Install the body, spring and pin plunger as shown into the 3/8" hole drilled in step #5.
7. Insert the anti-rattle springs into the replacement striker and reinstall the striker, centering the striker over the plunger body, holding plunger, spring and pin plunger in place. Secure the striker using the four screws removed in step #1.
8. Check plunger for free movement. Plunger should extend to the top edge of the striker slot, fully covering slot. Plunger should depress fully into striker body.



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