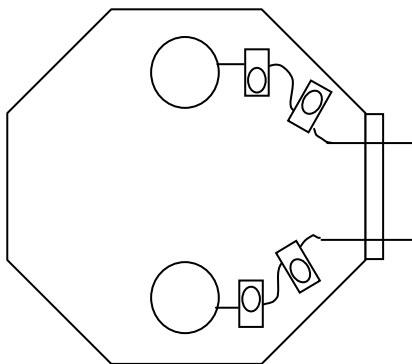


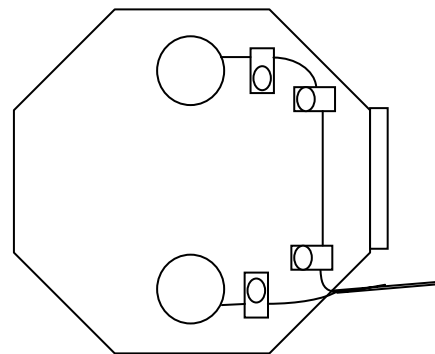
When installing replacement stop arms, it should be noted that the wiring configuration on the replacement stop arm must match that of the unit onto which it is being installed. This is to provide proper clearance for the wire and hinge. The type of unit may be identified as follows:

- AIR/VACUUM UNITS- Identified by large rubber diaphragm mounted at hinge base
- 5000 & 6000 SERIES UNITS- Identified by electric driven return from “IN” or “OUT” positions

Refer to figures 1 and 2 below for the correct configuration needed.



AIR/VACUUM UNIT WIRING  
FIGURE 1



5000 & 6000 SERIES WIRING  
FIGURE 3