

TECHNICAL BULLETIN - #9901B  
SUBJECT: AIR ASSEMBLY RETURN CABLE #2196  
**REPLACEMENT INSTRUCTIONS**  
Effective Date: 1/99 Revised Date: 2/7/05

1. Manually open poly-arm and remove air pan.
2. Unhook spring from return cable.
3. Lift cotter pin from 3-knuckle hinge up through middle knuckle. Remove old return cable from pin.
4. Remove cotter pin from Clevis pin in white nylon pulley. Remove Clevis pin from pulley.
5. Replace old cable with new cable. **Note:** It is IMPORTANT for the washer on the cable to be between the pulley and spring.
6. Replace nylon pulley. Replace large cotter pin through knuckle hinge making sure to feed the pin through cable eye. The cable eye should be located between the bottom and middle knuckles.
7. Hook spring to other cable eye and replace air pan.