



# Technical Bulletin

THA-0002-00

## Transpec Hatch Lid Replacement



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# Transpec Hatch Lid Replacement

**Purpose:** This technical bulletin provides information regarding replacement of the LID for the Transpec Hatch.

**NOTE:** This procedure can be completed with hatch assembly installed on vehicle. Removal of hatch assembly is not required.

**Description:** A step by step procedure to replace the LID for the Transpec hatches.

## **Kit Contents:**

1. (1) TXXXX-XXX-XXX – Hatch Lid



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## Instructions:

1. Set roof hatch to VENT position.



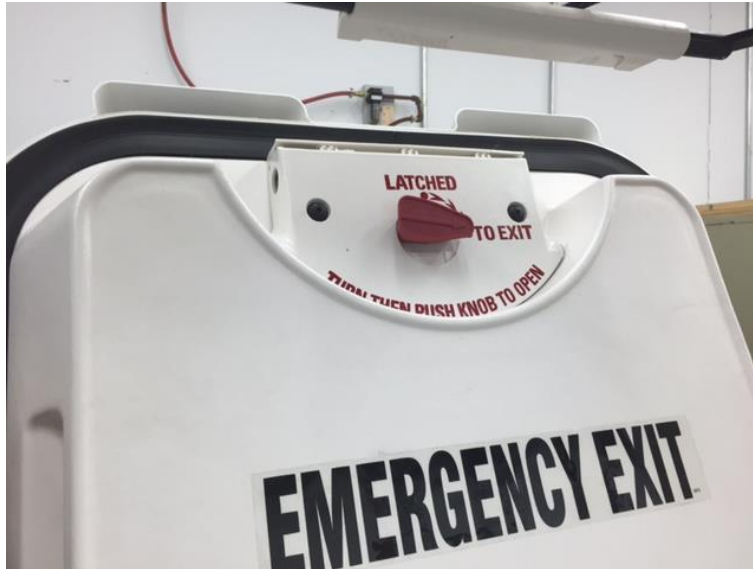
2. Turn RED KNOB to EXIT position.





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3. With RED KNOB in EXIT position, push knob IN and the hatch lid will separate from hinge and open completely.



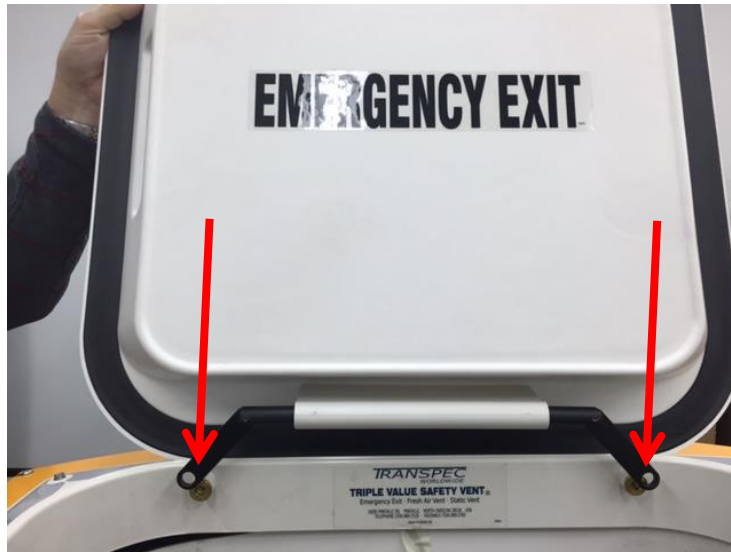
4. Remove the retention cable (if present) from the fixed hinge side of the hatch. This is done by removing the retaining screws (fixed hinge shoulder bolt shown below).



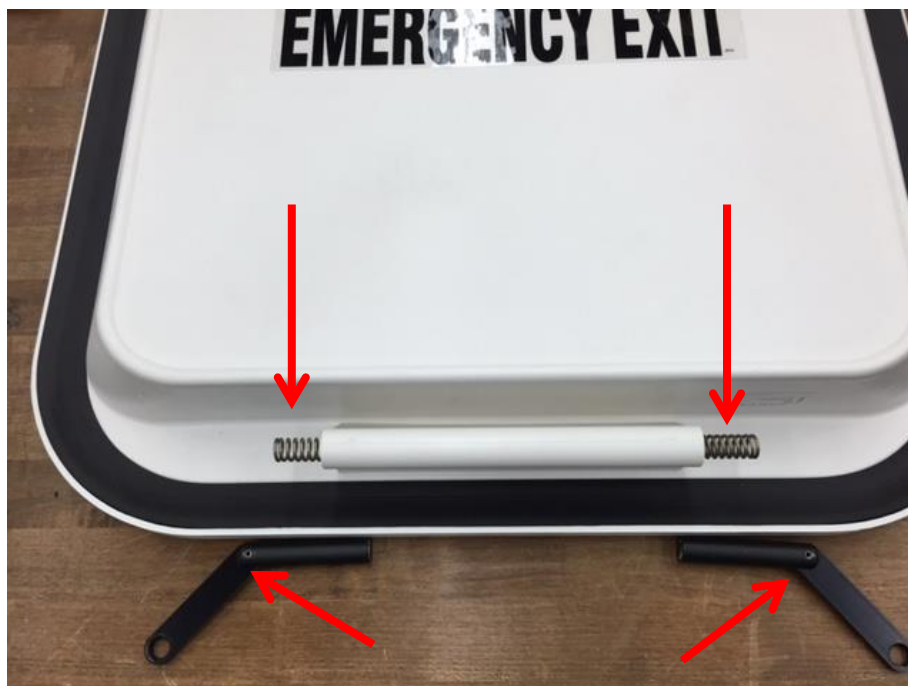


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5. Unfasten the LINK and PLUNGER assembly by unscrewing the 2 shoulder bolts (requires (1) T-30 Torx and (1) 1/2" hex) to remove the hatch lid. **NOTE:** Remove the lid carefully and watch for the spring inserts inside the cylinder.



6. Remove the (2) LINK & PLUNGER assemblies and springs from the old hatch lid, then reinstall into NEW lid.





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## Reassembly

1. Reinstall springs and the (2) LINK & PLUNGER assemblies into new hatch lid.
2. Fasten into place the two shoulder bolts into the Link & Plunger Assemblies to secure hatch lid to frame. Bolts should be tightened to 75 in·lb torque.
3. Reattach the retention cable to the hatch assembly.
4. Lower lid back to OPEN position and set red knob to LATCHED position.
5. Ensure connection points are correctly positioned and pull lid firmly into place.
6. Test connection is fastened by pushing hatch into VENT position.

Rev.	Rev.	Details	Description of Change
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Level	Date	Page	Para.	
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